



# CLOS DE LA TECH

*Santa Cruz Mountains, California*

## 2016 PINOT NOIR **DOMAINE VALETA “SUNNY SLOPE”**

### OVERVIEW

With caves tunneling deep into a vine-covered ridge in the Santa Cruz Mountains and vineyards so steep they have to be farmed with a unique, specially-designed tractor moved by cables, Clos de la Tech is one of the most ambitious and innovative Pinot Noir producers in California. The winery was established in 1994 and continues to be operated by TJ Rodgers, founder and retired CEO of Cypress Semiconductor, and his wife, Valeta. Some of the highlights at Clos de la Tech include extreme growing conditions, high-altitude terrain, vine-by-vine farming, high-density planting (4,150 vines per acre), low yields, innovative equipment, gravity-flow winery, whole cluster fermentations with native yeast, and no filtration.

### VINEYARD

Clos de la Tech's five Pinot Noirs come from three estate vineyards: Domaine du Docteur Rodgers, Domaine Valeta, and Domaine Lois Louise. Planted in 1999, Domaine Valeta sits on a mountaintop in the Santa Cruz Mountains, 2,350 feet above the Silicon Valley. It is a challenging site that endures wind, cold and the occasional snow. Of the property's 30 acres, only 3.5 acres are planted to vines. The soils are a mix of fractured weathered sandstone and sandy loam, and the clones include 113, 114, 115 and 777.

### WINEMAKING

The fruit was hand harvested between September 2nd and October 15<sup>th</sup>, 2016. After an 8 day cold soak, the grapes underwent traditional vinification methods including foot crushing, whole cluster fermentation with native yeast, malolactic fermentation on lees and gravity transfer (no pumping). The wine was aged in Francois Frères barrels (Bertrange Forest) for 17 months and bottled unfiltered.

### TASTING NOTES

**We call Domaine Valeta “Sunny Slope” our “delicate, fragrant Burgundian wine.”** The following notes are from Ronn Wiegand: *“Excellent Quality(\*\*\*\*\*). The bouquet has very ripe fruit (blueberry, black cherry, blackberry), and fine oak character (toast, cedar). The palate is concentrated, rich with nice wood and mild tannin. It has great depth, firm acidity, good balance (it will age well), and has vast potential.”*

### STATISTICS

Composition	100% Pinot Noir
Vineyard	Domaine Valeta “Sunny Slope”
Barrel Aging	17 months in Francois Frères French oak barrels (67% new)
pH	3.63
TA	0.70g/ml
Alcohol	14.2
Production	243 cases
SRP	\$95